

Garant

GARANT Master Tap machine tap HSS-E-PM Form B 6HX left-hand thread, AlTiX, MF-LH: 16X1,5



Order data

Order number	133015 16X1,5
GTIN	4045197901491
Item class	111

Description

Version:

GARANT Master Tap Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Thread type: MF-LH

Tool material: HSS E PM

Standard: DIN 374

Tolerance class: ISO 2X 6HX

Thread pitch: 1.5 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 12 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 14.5 mm

Technical description

Shank $\varnothing D_s$	12 mm
Tolerance class	ISO 2X 6HX
Thread pitch	1.5 mm
Thread size	M16x1.5 LH
Thread depth	32 mm

Overall length L	100 mm
Thread type	MF-LH
Tapping hole Ø	14.5 mm
Shank square □	9 mm
Standard	DIN 374
Number of clamping slots	3
Tool material	HSS E PM
Number of cutting edges Z	3
Thread Ø	16 mm
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap