

Garant
GARANT Master Tap INOX machine tap HSS-E-PM, TiAlN, G: G1/8 inch

Order data

Order number	133327 G1/8
GTIN	4062406081119
Item class	11I

Description
Version:
GARANT Master Tap INOX:

Powerful tap, specially developed for **tapping to high process reliability in stainless and acid-resistant steels** and also **duplex materials**.

- **HSS-E-PM tool material for maximum wear resistance**
- **The latest generation of TiAlN multi-layer coating**
- **Parameterised flute geometry for optimum chip formation and torsional rigidity**

Advantage:

Particularly strong, optimum self-guidance and **no recutting** when reversed.

Application:

For Whitworth parallel pipe threads DIN-ISO 228/1 (threads that do not form a seal within the connection).

Tool material: HSS E PM

Threads per inch: 28

Thread Ø: 9.73 mm

Overall length L: 90 mm

Shank Ø D_s: 7 mm

Shank square □: 5.5 mm

Tapping hole Ø: 8.8 mm

Technical description

Tapping hole Ø	8.8 mm
Number of clamping slots	3
Thread depth	19.46 mm
Number of cutting edges Z	3

Shank square □	5.5 mm
Shank Ø D _s	7 mm
Thread Ø	9.73 mm
Thread pitch	0.907 mm
Overall length L	90 mm
Tool material	HSS E PM
Threads per inch	28
Thread size	G1/8
Series	GARANT Master Tap
Coating	TiAlN
Thread type	G
Flank angle	55 degrees
Standard	DIN 5156
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap