



HOLEX Pro Tap machine tap HSS-E, TiN, G: G1/8 inch



Order data

Order number	133332 G1/8
GTIN	4062406373450
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials. **Improved HSS-E tool material with low-friction TiN coating.**

Application:

For Whitworth parallel pipe threads DIN-ISO 228/1 (threads that do not form a seal within the connection).

Tool material: HSS E

Threads per inch: 28

Thread \varnothing : 9.73 mm

Overall length L: 90 mm

Shank \varnothing D_s: 7 mm

Shank square □: 5.5 mm

Tapping hole \varnothing : 8.8 mm

Technical description

Tool material	HSS E
Thread depth	29.19 mm
Number of cutting edges Z	3
Thread size	G1/8
Shank \varnothing D _s	7 mm
Overall length L	90 mm
Number of clamping slots	3

Shank square □	5.5 mm
Threads per inch	28
Thread pitch	0.907 mm
Thread Ø	9.73 mm
Tapping hole Ø	8.8 mm
Series	HOLEX Pro Tap
Coating	TiN
Thread type	G
Flank angle	55 degrees
Standard	DIN 5156
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap