

**HOLEX Pro Tap machine tap HSS-E, TiN, G: G3/8 inch****Order data**

Order number	133332 G3/8
GTIN	4062406374143
Item class	12I

Description**Version:**

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For Whitworth parallel pipe threads DIN-ISO 228/1 (threads that do not form a seal within the connection).

Tool material: HSS E

Threads per inch: 19

Thread Ø: 16.66 mm

Overall length L: 100 mm

Shank Ø D_s: 12 mm

Shank square □: 9 mm

Tapping hole Ø: 15.25 mm

Technical description

Threads per inch	19
Number of clamping slots	2
Number of cutting edges Z	2
Overall length L	100 mm
Thread size	G3/8
Tapping hole Ø	15.25 mm
Shank square □	9 mm

Shank Ø D _s	12 mm
Thread Ø	16.66 mm
Thread pitch	1.337 mm
Tool material	HSS E
Thread depth	49.98 mm
Series	HOLEX Pro Tap
Coating	TiN
Thread type	G
Flank angle	55 degrees
Standard	DIN 5156
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap