

**Garant****GARANT Master Tap INOX machine tap HSS-E-PM, TiAlN, UNC: 4-40****Order data**

Order number	133356 4-40
GTIN	4062406209490
Item class	11I

**Description****Version:**

High-performance tap, specially developed for **good process reliability in stainless and acid-resistant steels and duplex materials.**

- **HSS-E-PM tool material for maximum wear resistance**
- **The latest generation of TiAlN multi-layer coating**
- **Parameterised flute geometry for optimum chip formation and torsional rigidity**

**Application:**

**For UNC uniform coarse threads ASME – B1.1.**

Thread type: UNC

Tool material: HSS E PM

Standard: DIN 371

Threads per inch: 40

Thread Ø: 2.84 mm

Overall length L: 56 mm

Shank Ø D<sub>s</sub>: 3.5 mm

Shank square □: 2.7 mm

Tapping hole Ø: 2.35 mm

**Technical description**

Thread pitch	0.635 mm
Thread size	4-40 UNC
Shank Ø D <sub>s</sub>	3.5 mm
Thread type	UNC
Thread depth	8.52 mm

Standard	DIN 371
Number of cutting edges Z	3
Tapping hole Ø	2.35 mm
Threads per inch	40
Number of clamping slots	3
Shank square □	2.7 mm
Tool material	HSS E PM
Thread Ø	2.84 mm
Overall length L	56 mm
Series	GARANT Master Tap
Coating	TiAlN
Flank angle	60 degrees
Tolerance class	2BX
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap