

Garant
GARANT Master Tap INOX machine tap HSS-E-PM, TiAlN, UNC: 5/8-11

Order data

Order number	133356 5/8-11
GTIN	4062406209605
Item class	111

Description
Version:

High-performance tap, specially developed for **good process reliability in stainless and acid-resistant steels** and **duplex materials**.

- **HSS-E-PM tool material for maximum wear resistance**
- **The latest generation of TiAlN multi-layer coating**
- **Parameterised flute geometry for optimum chip formation and torsional rigidity**

Application:

For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC

Tool material: HSS E PM

Standard: DIN 376

Threads per inch: 11

Thread Ø: 15.88 mm

Overall length L: 110 mm

Shank Ø D_s: 12 mm

Shank square □: 9 mm

Tapping hole Ø: 13.5 mm

Technical description

Thread Ø	15.88 mm
Shank square □	9 mm
Number of clamping slots	3
Tool material	HSS E PM

Tapping hole Ø	13.5 mm
Shank Ø D _s	12 mm
Number of cutting edges Z	3
Standard	DIN 376
Threads per inch	11
Thread size	5/8-11 UNC
Thread depth	47.64 mm
Overall length L	110 mm
Thread type	UNC
Thread pitch	2.309 mm
Series	GARANT Master Tap
Coating	TiAlN
Flank angle	60 degrees
Tolerance class	2BX
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap