



HOLEX Pro Tap machine tap HSS-E, TiN, UNC-LH: 2-56



Order data

Order number	133375 2-56
GTIN	4062406373467
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 56

Thread Ø: 2.18 mm

Overall length L: 45 mm

Shank Ø D_s: 2.8 mm

Shank square □: 2.1 mm

Tapping hole Ø: 1.85 mm

Technical description

Thread size	2-56 UNC
Shank Ø D _s	2.8 mm
Overall length L	45 mm
Threads per inch	56
Shank square □	2.1 mm
Thread depth	6.54 mm
Tapping hole Ø	1.85 mm

Tool material	HSS E
Number of cutting edges Z	2
Thread pitch	0.453 mm
Number of clamping slots	2
Standard	DIN 371
Thread Ø	2.18 mm
Thread type	UNC-LH
Series	HOLEX Pro Tap
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap