



HOLEX Pro Tap machine tap HSS-E, TiN, UNC-LH: 5/8-11



Order data

Order number	133375 5/8-11
GTIN	4062406374280
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC

Tool material: HSS E

Standard: DIN 376

Threads per inch: 11

Thread Ø: 15.88 mm

Overall length L: 110 mm

Shank Ø D_s: 12 mm

Shank square □: 9 mm

Tapping hole Ø: 13.5 mm

Technical description

Shank Ø D _s	12 mm
Thread type	UNC
Thread pitch	1.58 mm
Standard	DIN 376
Tool material	HSS E
Tapping hole Ø	13.5 mm
Overall length L	110 mm

Shank square □	9 mm
Thread size	5/8-11 UNC
Thread depth	47.64 mm
Thread Ø	15.88 mm
Threads per inch	11
Number of cutting edges Z	3
Number of clamping slots	3
Series	HOLEX Pro Tap
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap