



## HOLEX Pro Tap machine tap HSS-E, TiN, UNF-LH: 3/8-24



### Order data

Order number	133425 3/8-24
GTIN	4062406374334
Item class	12I

### Description

#### Version:

**HOLEX Pro Tap general-purpose tap.** Sturdy design suitable for a wide spectrum of materials.  
**Improved HSS-E tool material with low-friction TiN coating.**

#### Application:

**For UNF unified fine threads ASME – B1.1.**

Thread type: UNF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 24

Thread Ø: 9.53 mm

Overall length L: 90 mm

Shank Ø D<sub>s</sub>: 10 mm

Shank square □: 8 mm

Tapping hole Ø: 8.5 mm

### Technical description

Overall length L	90 mm
Threads per inch	24
Thread pitch	1.058 mm
Number of clamping slots	3
Thread Ø	9.53 mm
Shank square □	8 mm
Standard	DIN 371

Shank $\varnothing D_s$	10 mm
Number of cutting edges Z	3
Thread size	3/8-24 UNF
Tool material	HSS E
Thread type	UNF
Tapping hole $\varnothing$	8.5 mm
Thread depth	28.59 mm
Series	HOLEX Pro Tap
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Type of product	Tap