



HOLEX Pro Tap machine tap HSS-E, TiN, UNF-LH: 5/16-24



Order data

Order number	133425 5/16-24
GTIN	4062406374327
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNF unified fine threads ASME – B1.1.

Thread type: UNF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 24

Thread Ø: 7.94 mm

Overall length L: 90 mm

Shank Ø D_s: 8 mm

Shank square □: 6.2 mm

Tapping hole Ø: 6.9 mm

Technical description

Thread Ø	7.94 mm
Thread depth	23.82 mm
Number of cutting edges Z	3
Shank square □	6.2 mm
Tapping hole Ø	6.9 mm
Threads per inch	24
Tool material	HSS E

Shank $\varnothing D_s$	8 mm
Overall length L	90 mm
Thread pitch	1.058 mm
Number of clamping slots	3
Thread type	UNF
Standard	DIN 371
Thread size	5/16-24 UNF
Series	HOLEX Pro Tap
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Type of product	Tap