



HOLEX Pro Tap machine tap HSS-E, TiN, UNF-LH: 7/16-20



Order data

Order number	133425 7/16-20
GTIN	4062406374341
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNF unified fine threads ASME – B1.1.

Thread type: UNF

Tool material: HSS E

Standard: DIN 374

Threads per inch: 20

Thread Ø: 11.11 mm

Overall length L: 100 mm

Shank Ø D_s: 8 mm

Shank square □: 6.2 mm

Tapping hole Ø: 9.9 mm

Technical description

Tool material	HSS E
Number of clamping slots	3
Thread pitch	1.59 mm
Thread size	7/16-20 UNF
Number of cutting edges Z	3
Thread Ø	11.11 mm

Shank $\varnothing D_s$	8 mm
Thread type	UNF
Threads per inch	20
Standard	DIN 374
Overall length L	100 mm
Tapping hole \varnothing	9.9 mm
Shank square \square	6.2 mm
Thread depth	33.33 mm
Series	HOLEX Pro Tap
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Type of product	Tap