

## Garant

### GARANT Master Tap machine tap for wire thread inserts HSS-E-PM, AlTiX, EG-M: EG-M5



#### Order data

Order number	133560 EG-M5
GTIN	4062406208288
Item class	111

#### Description

##### Version:

Tap to **DIN 40435 (similar to DIN 371 / DIN 376)**.

**GARANT Master Tap Universal taps**, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

##### Application:

For production of EG mounting thread according to metric ISO thread **DIN 8140** for **STI wire thread inserts** (Screw Thread Insert).

##### Note:

Please ensure without fail the correct **tapping drill Ø** (see table)!

Tool material: HSS E PM

Standard: DIN 40435

Tolerance class: 6HX mod.

Thread pitch: 0.8 mm

Overall length L: 80 mm

Shank Ø D<sub>s</sub>: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 5.25 mm

#### Technical description

Thread depth	15 mm
Number of cutting edges Z	3

Shank square □	4.9 mm
Overall length L	80 mm
Tool material	HSS E PM
Standard	DIN 40435
Thread pitch	0.8 mm
Shank Ø D <sub>s</sub>	6 mm
Thread size	M5
Tolerance class	6HX mod.
Number of clamping slots	3
Thread Ø	5 mm
Tapping hole Ø	5.25 mm
Coating	AlTiX
Thread type	EG-M
Flank angle	60 degrees
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap