

Garant
Machine tap HSS-E-PM, Hard chrome, M: M1,6

Order data

Order number	134270 M1,6
GTIN	4045197075215
Item class	11H

Description
Version:

Hard chrome-plated surface for reduced edge build-up and increased tool life.

Application:

Suitable for materials with tensile strength **up to maximum 450N/mm²**.

Thread type: M

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.35 mm

Overall length L: 40 mm

Shank $\varnothing D_s$: 2.5 mm

Shank square \square : 2.1 mm

Tapping hole \varnothing : 1.25 mm

Technical description

Thread pitch	0.35 mm
Number of clamping slots	2
Thread \varnothing	1.6 mm
Tapping hole \varnothing	1.25 mm
Number of cutting edges Z	2
Standard	DIN 371
Shank $\varnothing D_s$	2.5 mm
Overall length L	40 mm

Shank square <input type="checkbox"/>	2.1 mm
Tolerance class	ISO 2 6H
Tool material	HSS E PM
Thread depth	3.2 mm
Thread type	M
Thread size	M1.6
Coating	Hard chrome
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	yellow
Type of product	Tap