

Garant
GARANT Master Tap machine tap HSS-E-PM extra long Form C 6HX, AlTiX, M: M8

Order data

Order number	134680 M8
GTIN	4045197901248
Item class	11I

Description
Version:

Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for a high degree of wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

With extra long shank. **Shank to DIN 371.**

Advantage:

Designed **for tapping threads where access is difficult.**

Thread type: M

Tool material: HSS E PM

Standard: Manufacturer's standard

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 180 mm

Shank Ø D_s: 8 mm

Shank square □: 6.2 mm

Tapping hole Ø: 6.8 mm

Technical description

Tapping hole Ø	6.8 mm
Number of cutting edges Z	3
Shank square □	6.2 mm
Tolerance class	ISO 2X 6HX
Thread pitch	1.25 mm

Thread depth	20 mm
Tool material	HSS E PM
Thread type	M
Standard	Manufacturer's standard
Thread size	M8
Thread Ø	8 mm
Number of clamping slots	3
Shank Ø D _s	8 mm
Overall length L	180 mm
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap