

Garant**GARANT Master Tap INOX machine tap HSS-E-PM Form C 6HX, TiAlN, M: M14****Order data**

Order number	135732 M14
GTIN	4062406081454
Item class	11I

Description**Version:**

High-performance tap, specially developed for **good process reliability in stainless and acid-resistant steels** and **duplex materials**.

The 45° helix angle of the flutes facilitates chip formation especially in ductile austenitic CrNi steels.

- **HSS-E-PM tool material for a high degree of wear resistance**
- **The latest generation of TiAlN multi-layer coating**
- **Parameterised flute geometry for optimum chip formation and torsional rigidity**

Thread type: M

Tool material: HSS E PM

Standard: DIN 376

Tolerance class: ISO 2X 6HX

Thread pitch: 2 mm

Overall length L: 110 mm

Shank Ø D_s: 11 mm

Shank square □: 9 mm

Tapping hole Ø: 12 mm

Technical description

Thread depth	35 mm
Standard	DIN 376
Number of cutting edges Z	4
Number of clamping slots	4
Thread Ø	14 mm

Thread pitch	2 mm
Tool material	HSS E PM
Shank Ø D _s	11 mm
Thread type	M
Shank square □	9 mm
Tolerance class	ISO 2X 6HX
Tapping hole Ø	12 mm
Overall length L	110 mm
Thread size	M14
Coating	TiAlN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	45 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Series	GARANT Master Tap
Type of product	Tap