

Garant
GARANT Master Tap INOX machine tap HSS-E-PM Form C 6HX, TiAlN, M: M5

Order data

Order number	135732 M5
GTIN	4062406075309
Item class	111

Description
Version:

High-performance tap, specially developed for **good process reliability in stainless and acid-resistant steels** and **duplex materials**.

The 45° helix angle of the flutes facilitates chip formation especially in ductile austenitic CrNi steels.

- **HSS-E-PM tool material for a high degree of wear resistance**
- **The latest generation of TiAlN multi-layer coating**
- **Parameterised flute geometry for optimum chip formation and torsional rigidity**

Thread type: M

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 0.8 mm

Overall length L: 70 mm

Shank $\varnothing D_s$: 6 mm

Shank square \square : 4.9 mm

Tapping hole \varnothing : 4.2 mm

Technical description

Number of clamping slots	3
Tool material	HSS E PM
Shank square \square	4.9 mm
Shank $\varnothing D_s$	6 mm
Thread pitch	0.8 mm

Standard	DIN 371
Thread depth	12.5 mm
Thread Ø	5 mm
Thread type	M
Tapping hole Ø	4.2 mm
Tolerance class	ISO 2X 6HX
Overall length L	70 mm
Number of cutting edges Z	3
Thread size	M5
Coating	TiAlN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	45 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Series	GARANT Master Tap
Type of product	Tap