



Machine taps HSS-E Form C, vaporised, M: M24



Order data

Order number	135855 M24
GTIN	4062406088170
Item class	12H

Description

Version:

Form C (2–3 turns lead chamfer).

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 3 mm

Overall length L: 160 mm

Shank $\varnothing D_s$: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 21 mm

Technical description

Tolerance class	ISO 2 6H
Standard	DIN 376
Tapping hole \varnothing	21 mm
Thread depth	72 mm
Thread pitch	3 mm
Shank square \square	14.5 mm
Shank $\varnothing D_s$	18 mm
Overall length L	160 mm
Number of clamping slots	4

Thread Ø	24 mm
Number of cutting edges Z	4
Thread type	M
Tool material	HSS E
Thread size	M24
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap