



HOLEX Pro Tap machine tap HSS-E Form C, TiN, M: M10



Order data

Order number	135910 M10
GTIN	4062406374457
Item class	12I

Description

Version:

HOLEX Pro Tap universal tap. Robust design for a wide spectrum of materials. **Improved HSS-E tool material with friction-reduction TiN coating.**

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 10 mm

Shank square \square : 8 mm

Tapping hole \varnothing : 8.5 mm

Technical description

Tapping hole \varnothing	8.5 mm
Thread depth	30 mm
Number of clamping slots	3
Shank square \square	8 mm
Thread size	M10
Number of cutting edges Z	3
Tool material	HSS E
Overall length L	100 mm

Thread Ø	10 mm
Standard	DIN 371
Tolerance class	ISO 2 6H
Thread pitch	1.5 mm
Thread type	M
Shank Ø D _s	10 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap