



HOLEX Pro Tap machine tap HSS-E Form C, TiN, M: M24



Order data

Order number	135910 M24
GTIN	4062406374501
Item class	12I

Description

Version:

HOLEX Pro Tap universal tap. Robust design for a wide spectrum of materials. **Improved HSS-E tool material** with **friction-reduction TiN coating.**

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 3 mm

Overall length L: 160 mm

Shank $\varnothing D_s$: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 21 mm

Technical description

Thread pitch	3 mm
Tolerance class	ISO 2 6H
Number of cutting edges Z	4
Thread \varnothing	24 mm
Tool material	HSS E
Shank square \square	14.5 mm
Thread depth	72 mm
Thread type	M

Overall length L	160 mm
Thread size	M24
Shank $\varnothing D_s$	18 mm
Standard	DIN 376
Number of clamping slots	4
Tapping hole \varnothing	21 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap