



## HOLEX Pro Tap machine tap HSS-E Form C, TiN, M: M30



### Order data

Order number	135910 M30
GTIN	4062406374518
Item class	12I

### Description

#### Version:

**HOLEX Pro Tap universal tap.** Robust design for a wide spectrum of materials. **Improved HSS-E tool material** with **friction-reduction TiN coating**.

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 3.5 mm

Overall length L: 180 mm

Shank  $\varnothing D_s$ : 22 mm

Shank square  $\square$ : 18 mm

Tapping hole  $\varnothing$ : 26.5 mm

### Technical description

Standard	DIN 376
Thread $\varnothing$	30 mm
Number of clamping slots	4
Number of cutting edges Z	4
Tolerance class	ISO 2 6H
Thread type	M
Thread pitch	3.5 mm
Thread depth	90 mm

Shank square □	18 mm
Tapping hole Ø	26.5 mm
Thread size	M30
Shank Ø D <sub>s</sub>	22 mm
Tool material	HSS E
Overall length L	180 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap