



HOLEX Pro Tap machine tap HSS-E Form C, TiN, M: M4



Order data

Order number	135910 M4
GTIN	4062406374419
Item class	12I

Description

Version:

HOLEX Pro Tap universal tap. Robust design for a wide spectrum of materials. **Improved HSS-E tool material with friction-reduction TiN coating.**

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.7 mm

Overall length L: 63 mm

Shank $\varnothing D_s$: 4.5 mm

Shank square \square : 3.4 mm

Tapping hole \varnothing : 3.3 mm

Technical description

Thread depth	12 mm
Number of cutting edges Z	3
Thread type	M
Tapping hole \varnothing	3.3 mm
Overall length L	63 mm
Shank $\varnothing D_s$	4.5 mm
Tolerance class	ISO 2 6H
Thread \varnothing	4 mm

Shank square <input type="checkbox"/>	3.4 mm
Thread size	M4
Standard	DIN 371
Tool material	HSS E
Number of clamping slots	3
Thread pitch	0.7 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap