

**HOLEX Pro Tap machine tap HSS-E Form C, TiN, M: M8****Order data**

Order number	135910 M8
GTIN	4062406374440
Item class	12I

Description**Version:**

HOLEX Pro Tap universal tap. Robust design for a wide spectrum of materials. **Improved HSS-E tool material** with **friction-reduction TiN coating**.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank Ø D_s: 8 mm

Shank square □: 6.2 mm

Tapping hole Ø: 6.8 mm

Technical description

Number of cutting edges Z	3
Thread Ø	8 mm
Tolerance class	ISO 2 6H
Shank Ø D _s	8 mm
Standard	DIN 371
Thread pitch	1.25 mm
Tapping hole Ø	6.8 mm
Shank square □	6.2 mm

Thread size	M8
Number of clamping slots	3
Tool material	HSS E
Thread depth	24 mm
Thread type	M
Overall length L	90 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap