

**Garant**
**GARANT Master Tap machine tap HSS-E-PM Form C, ALTiX, M: M14**

**Order data**

Order number	135960 M14
GTIN	4045197900050
Item class	111

**Description**
**Version:**

**Universal taps**, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for a high degree of wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Corresponds to **ISO 2X/6HX**.

Thread type: M

Tool material: HSS E PM

Standard: DIN 376

Tolerance class: ISO 2X 6HX

Thread pitch: 2 mm

Overall length L: 110 mm

Shank  $\varnothing D_s$ : 11 mm

Shank square  $\square$ : 9 mm

Tapping hole  $\varnothing$ : 12 mm

**Technical description**

Number of clamping slots	3
Overall length L	110 mm
Number of cutting edges Z	3
Shank $\varnothing D_s$	11 mm
Thread pitch	2 mm
Tolerance class	ISO 2X 6HX

Thread depth	35 mm
Tapping hole Ø	12 mm
Standard	DIN 376
Shank square □	9 mm
Tool material	HSS E PM
Thread Ø	14 mm
Thread type	M
Thread size	M14
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap