

Garant**Machine tap HSS-E-PM, TiN / vaporised, M: 8X1****Order data**

Order number	136290 8X1
GTIN	4045197883537
Item class	11H

Description**Version:****With special TiN coating and vaporised cutting surfaces.**

For controlled swarf evacuation and avoidance of clogging.

Especially suitable for problem materials.For use with **emulsion** (fat content minimum 8%).**Recommendation:**For **TOOLOX materials we recommend deviating from the DIN data** (see table) by drilling the tapping hole Ø **0.05 to 0.3 mm** larger.

Thread type: MF

Tool material: HSS E PM

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 90 mm

Shank Ø D_s: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 7 mm

Technical description

Overall length L	90 mm
Standard	DIN 374
Thread Ø	8 mm
Tapping hole Ø	7 mm
Tolerance class	ISO 2 6H

Number of cutting edges Z	3
Tool material	HSS E PM
Thread pitch	1 mm
Shank square □	4.9 mm
Number of clamping slots	3
Shank Ø D _s	6 mm
Thread depth	24 mm
Thread type	MF
Thread size	M8×1
Coating	TiN / vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	red
Type of product	Tap