HOLEX Pro Tap machine tap HSS-E, TiN, MF: 12X1,25

Order data

Order number	137170 12X1,25
GTIN	4062406374624
Item class	12I

Description

Version:
HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with **low-friction TiN coating.**
Thread type: MF
Tool material: HSS E
Standard: DIN 374
Tolerance class: ISO 2 6H
Thread pitch: 1.25 mm
Overall length L: 100 mm
Shank ∅ D_s: 9 mm
Shank square ☐: 7 mm
Tapping hole ∅: 10.8 mm

Technical description

Thread ∅	12 mm
Thread type	MF
Tolerance class	ISO 2 6H
Overall length L	100 mm
Shank square ☐	7 mm
Thread size	M12×1.25
Standard	DIN 374
Number of cutting edges Z	3

Thread depth	30 mm
Shank ∅ D_s	9 mm
Thread pitch	1.25 mm
Number of clamping slots	3
Tapping hole ∅	10.8 mm
Tool material	HSS E
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap