

**HOLEX Pro Tap machine tap HSS-E, TiN, MF: 12X1****Order data**

Order number	137170 12X1
GTIN	4062406374617
Item class	12I

Description**Version:**

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 100 mm

Shank Ø D_s: 9 mm

Shank square □: 7 mm

Tapping hole Ø: 11 mm

Technical description

Tapping hole Ø	11 mm
Thread type	MF
Number of cutting edges Z	3
Standard	DIN 374
Thread Ø	12 mm
Thread depth	30 mm
Tool material	HSS E
Tolerance class	ISO 2 6H

Number of clamping slots	3
Shank square □	7 mm
Overall length L	100 mm
Thread size	M12×1
Shank Ø D _s	9 mm
Thread pitch	1 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap