



HOLEX Pro Tap machine tap HSS-E, TiN, MF: 14X1,5



Order data

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|--------------|---------------|
| Order number | 137170 14X1,5 |
| GTIN | 4062406374648 |
| Item class | 12I |

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 11 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 12.5 mm

Technical description

| | |
|--------------------------|----------|
| Number of clamping slots | 3 |
| Standard | DIN 374 |
| Tolerance class | ISO 2 6H |
| Overall length L | 100 mm |
| Shank square \square | 9 mm |
| Thread depth | 35 mm |
| Thread type | MF |
| Tool material | HSS E |

| | |
|----------------------------------|-----------------------------------|
| Thread pitch | 1.5 mm |
| Thread Ø | 14 mm |
| Thread size | M14×1.5 |
| Number of cutting edges Z | 3 |
| Tapping hole Ø | 12.5 mm |
| Shank Ø D _s | 11 mm |
| Coating | TiN |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | C |
| Helix angle | 40 degrees |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2.5×D for blind holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for dynamic machining |
| Colour ring | green |
| Series | HOLEX Pro Tap |
| Type of product | Tap |