



## HOLEX Pro Tap machine tap HSS-E, TiN, MF: 4X0,5



### Order data

Order number	137170 4X0,5
GTIN	4062406374525
Item class	12I

### Description

#### Version:

**HOLEX Pro Tap general-purpose tap.** Sturdy design suitable for a wide spectrum of materials.  
**Improved HSS-E tool material with low-friction TiN coating.**

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 0.5 mm

Overall length L: 63 mm

Shank  $\varnothing D_s$ : 2.8 mm

Shank square  $\square$ : 2.1 mm

Tapping hole  $\varnothing$ : 3.5 mm

### Technical description

Number of clamping slots	3
Thread $\varnothing$	4 mm
Number of cutting edges Z	3
Tool material	HSS E
Tolerance class	ISO 2 6H
Thread pitch	0.5 mm
Thread size	M4x0.5
Shank $\varnothing D_s$	2.8 mm

Overall length L	63 mm
Thread depth	10 mm
Standard	DIN 374
Thread type	MF
Shank square □	2.1 mm
Tapping hole Ø	3.5 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap