

**HOLEX Pro Tap machine tap HSS-E, TiN, MF: 8X1****Order data**

Order number	137170 8X1
GTIN	4062406374587
Item class	12I

Description**Version:**

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with **low-friction TiN coating.**

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 90 mm

Shank Ø D_s: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 7 mm

Technical description

Thread pitch	1 mm
Tool material	HSS E
Thread Ø	8 mm
Tolerance class	ISO 2 6H
Tapping hole Ø	7 mm
Standard	DIN 374
Number of cutting edges Z	3
Shank Ø D _s	6 mm

Shank square □	4.9 mm
Number of clamping slots	3
Overall length L	90 mm
Thread depth	20 mm
Thread size	M8×1
Thread type	MF
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap