

Garant**GARANT Master Tap machine tap Left-hand thread, AlTiX, MF-LH: 12X1,25****Order data**

Order number	137190 12X1,25
GTIN	4045197901415
Item class	11I

Description**Version:**

Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for a high degree of wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Thread type: MF-LH

Tool material: HSS E PM

Standard: DIN 374

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 100 mm

Shank Ø D_s: 9 mm

Shank square □: 7 mm

Tapping hole Ø: 10.8 mm

Technical description

Thread size	M12×1.25 LH
Thread Ø	12 mm
Thread depth	36 mm
Thread pitch	1.25 mm
Overall length L	100 mm
Tolerance class	ISO 2X 6HX
Thread type	MF-LH

Number of clamping slots	3
Standard	DIN 374
Tool material	HSS E PM
Tapping hole Ø	10.8 mm
Shank Ø D _s	9 mm
Shank square □	7 mm
Number of cutting edges Z	3
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap