

Garant

GARANT Master Tap machine tap extra long HSS-E-PM, ALTiX, G: G1 inch



Order data

Order number	137807 G1
GTIN	4062406209179
Item class	111

Description

Version:

Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for a high degree of wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

With extra long shank.

Advantage:

Designed for tapping threads where access is difficult.

Application:

For Whitworth parallel pipe threads DIN-ISO 228/1 (threads that do not form a seal within the connection).

Tool material: HSS E

Threads per inch: 11

Thread Ø: 33.25 mm

Overall length L: 280 mm

Shank Ø D_s: 25 mm

Shank square □: 20 mm

Tapping hole Ø: 30.75 mm

Technical description

Number of clamping slots	3
Number of cutting edges Z	3
Tool material	HSS E
Thread size	G1

Shank square □	20 mm
Thread pitch	2.309 mm
Thread Ø	33.25 mm
Overall length L	280 mm
Threads per inch	11
Thread depth	83.125 mm
Tapping hole Ø	30.75 mm
Shank Ø D _s	25 mm
Series	GARANT Master Tap
Coating	AlTiX
Thread type	G
Flank angle	55 degrees
Standard	Manufacturer's standard
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap