

Garant**GARANT Master Tap INOX machine tap HSS-E-PM, TiAlN, UNC: 8-32****Order data**

Order number	137857 8-32
GTIN	4062406210038
Item class	111

Description**Version:**

High-performance tap, specially developed for **good process reliability in stainless and acid-resistant steels and duplex materials.**

- **HSS-E-PM tool material for maximum wear resistance.**
- **The latest generation of TiAlN multi-layer coating.**
- **Parameterised flute geometry for optimum chip formation and rigidity.**

Application:

For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC

Tool material: HSS E PM

Standard: DIN 371

Threads per inch: 32

Thread Ø: 4.16 mm

Overall length L: 63 mm

Shank Ø D_s: 4.5 mm

Shank square □: 3.4 mm

Tapping hole Ø: 3.5 mm

Technical description

Thread pitch	0.794 mm
Standard	DIN 371
Threads per inch	32
Number of clamping slots	3
Thread size	8-32 UNC

Number of cutting edges Z	3
Tapping hole Ø	3.5 mm
Shank square □	3.4 mm
Overall length L	63 mm
Shank Ø D _s	4.5 mm
Thread type	UNC
Thread depth	10.425 mm
Thread Ø	4.16 mm
Tool material	HSS E PM
Series	GARANT Master Tap
Coating	TiAlN
Flank angle	60 degrees
Tolerance class	2BX
Taper lead form	C
Helix angle	45 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap