

Garant**GARANT Master Tap machine tap HSS-E-PM, ALTiX, UNC: 1-8****Order data**

Order number	137870 1-8
GTIN	4062406209209
Item class	11I

Description**Version:**

GARANT Master Tap Universal tap, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Application:

For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC

Tool material: HSS E PM

Standard: DIN 376

Threads per inch: 8

Thread Ø: 25.4 mm

Overall length L: 160 mm

Shank Ø D_s: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 23.25 mm

Technical description

Tapping hole Ø	23.25 mm
Number of cutting edges Z	4
Number of clamping slots	4
Tool material	HSS E PM

Thread size	1-8 UNC
Threads per inch	8
Thread type	UNC
Shank Ø D _s	18 mm
Standard	DIN 376
Thread depth	63.5 mm
Shank square □	14.5 mm
Thread Ø	25.4 mm
Overall length L	160 mm
Thread pitch	3.175 mm
Series	GARANT Master Tap
Coating	AlTiX
Flank angle	60 degrees
Tolerance class	2BX
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap