

**HOLEX Pro Tap machine tap HSS-E, TiN, UNC: 3/4-10****Order data**

Order number	137910 3/4-10
GTIN	4062406374884
Item class	12I

Description**Version:**

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC

Tool material: HSS E

Standard: DIN 376

Threads per inch: 10

Thread Ø: 19.05 mm

Overall length L: 125 mm

Shank Ø D_s: 14 mm

Shank square □: 11 mm

Tapping hole Ø: 16.5 mm

Technical description

Overall length L	125 mm
Standard	DIN 376
Thread pitch	2.54 mm
Shank square □	11 mm
Tool material	HSS E
Tapping hole Ø	16.5 mm
Thread type	UNC

Thread Ø	19.05 mm
Threads per inch	10
Thread size	3/4-10 UNC
Number of clamping slots	4
Thread depth	47.63 mm
Number of cutting edges Z	4
Shank Ø D _s	14 mm
Series	HOLEX Pro Tap
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap