

**HOLEX Pro Tap machine tap HSS-E, TiN, UNC: 4-40****Order data**

Order number	137910 4-40
GTIN	4062406374785
Item class	12I

Description**Version:**

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC

Tool material: HSS E

Standard: DIN 371

Threads per inch: 40

Thread Ø: 2.84 mm

Overall length L: 56 mm

Shank Ø D_s: 3.5 mm

Shank square □: 2.7 mm

Tapping hole Ø: 2.35 mm

Technical description

Thread size	4-40 UNC
Thread type	UNC
Shank square □	2.7 mm
Thread pitch	0.635 mm
Thread depth	7.13 mm
Number of clamping slots	2
Threads per inch	40

Shank Ø D _s	3.5 mm
Tool material	HSS E
Overall length L	56 mm
Number of cutting edges Z	2
Thread Ø	2.84 mm
Standard	DIN 371
Tapping hole Ø	2.35 mm
Series	HOLEX Pro Tap
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap