



HOLEX Pro Tap machine tap HSS-E, TiN, UNC: 7/8-9



Order data

Order number	137910 7/8-9
GTIN	4062406374891
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC

Tool material: HSS E

Standard: DIN 376

Threads per inch: 9

Thread Ø: 22.23 mm

Overall length L: 140 mm

Shank Ø D_s: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 19.5 mm

Technical description

Tapping hole Ø	19.5 mm
Tool material	HSS E
Threads per inch	9
Overall length L	140 mm
Standard	DIN 376
Thread pitch	2.822 mm
Thread depth	55.58 mm

Number of clamping slots	4
Shank square □	14.5 mm
Thread size	7/8-9 UNC
Thread Ø	22.23 mm
Shank Ø D _s	18 mm
Thread type	UNC
Number of cutting edges Z	4
Series	HOLEX Pro Tap
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap