

**Garant**
**GARANT Master Tap machine tap HSS-E-PM, ALTiX, UNF: 3-56**

**Order data**

Order number	138010 3-56
GTIN	4062406209223
Item class	111

**Description**
**Version:**

**GARANT Master Tap Universal tap, designed for** use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

**Application:**

**For UNF uniform fine threads** ASME – B1.1.

Thread type: UNF

Tool material: HSS E PM

Standard: DIN 371

Threads per inch: 56

Thread Ø: 2.51 mm

Overall length L: 50 mm

Shank Ø D<sub>s</sub>: 2.8 mm

Shank square □: 2.1 mm

Tapping hole Ø: 2.15 mm

**Technical description**

Number of cutting edges Z	3
Thread type	UNF
Thread depth	6.28 mm
Overall length L	50 mm
Shank square □	2.1 mm

Number of clamping slots	3
Thread size	3-56 UNF
Thread pitch	0.454 mm
Standard	DIN 371
Tool material	HSS E PM
Threads per inch	56
Tapping hole Ø	2.15 mm
Thread Ø	2.51 mm
Shank Ø D <sub>s</sub>	2.8 mm
Series	GARANT Master Tap
Coating	AlTiX
Flank angle	60 degrees
Tolerance class	2BX
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap