



HOLEX Pro Tap machine tap HSS-E, TiN, UNF: 10-32



Order data

Order number	138050 10-32
GTIN	4062406373528
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNF uniform fine threads ASME – B1.1.

Thread type: UNF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 32

Thread Ø: 4.83 mm

Overall length L: 70 mm

Shank Ø D_s: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 4.1 mm

Technical description

Thread size	10-32 UNF
Thread depth	12.08 mm
Thread type	UNF
Shank square □	4.9 mm
Number of cutting edges Z	2
Thread Ø	4.83 mm
Overall length L	70 mm

Tapping hole Ø	4.1 mm
Tool material	HSS E
Shank Ø D _s	6 mm
Thread pitch	0.794 mm
Standard	DIN 371
Threads per inch	32
Number of clamping slots	2
Series	HOLEX Pro Tap
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap