



HOLEX Pro Tap machine tap HSS-E, TiN, UNF: 3/8-24



Order data

Order number	138050 3/8-24
GTIN	4062406374921
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNF uniform fine threads ASME – B1.1.

Thread type: UNF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 24

Thread Ø: 9.53 mm

Overall length L: 90 mm

Shank Ø D_s: 10 mm

Shank square □: 8 mm

Tapping hole Ø: 8.5 mm

Technical description

Thread Ø	9.53 mm
Overall length L	90 mm
Thread depth	23.83 mm
Number of cutting edges Z	3
Tapping hole Ø	8.5 mm
Shank Ø D _s	10 mm
Standard	DIN 371

Shank square <input type="checkbox"/>	8 mm
Number of clamping slots	3
Tool material	HSS E
Thread size	3/8-24 UNF
Threads per inch	24
Thread type	UNF
Thread pitch	1.058 mm
Series	HOLEX Pro Tap
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap