

Garant**GARANT Master Tap machine tap for wire thread inserts HSS-E-PM, AlTiX, EG-M: EG-M2,5****Order data**

Order number	138210 EG-M2,5
GTIN	4062406208868
Item class	11I

Description**Version:****Tap to DIN 40435 (similar to DIN 371 / DIN 376).****GARANT Master Tap Universal taps**, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Application:For production of AC mounting thread to metric ISO threads **DIN 8140** for **STI** (Screw Thread Insert) wire thread inserts.**Note:**Please ensure without fail to state the correct **tapping drill Ø (see table)!**

Tool material: HSS E PM

Standard: DIN 40435

Tolerance class: 6HX mod.

Thread pitch: 0.45 mm

Overall length L: 56 mm

Shank Ø D_s: 3.5 mm

Shank square □: 2.7 mm

Tapping hole Ø: 2.65 mm

Technical description

Thread Ø	2.5 mm
Shank square □	2.7 mm

Standard	DIN 40435
Tool material	HSS E PM
Thread pitch	0.45 mm
Number of clamping slots	3
Thread size	M2.5
Tolerance class	6HX mod.
Thread depth	7.5 mm
Overall length L	56 mm
Number of cutting edges Z	3
Tapping hole Ø	2.65 mm
Shank Ø D _s	3.5 mm
Coating	AlTiX
Thread type	EG-M
Flank angle	60 degrees
Taper lead form	E
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap