

Garant
GARANT Master Form Steel fluteless machine tap with oil grooves HSS-E-PM IC, TiAlN, MF: 8X1

Order data

Order number	139290 8X1
GTIN	4062406383947
Item class	11I

Description
Version:
GARANT Master Form Steel:

The latest generation of **high-performance fluteless taps** are specially developed for **use in steels**.

- **Optimised polygon geometry for a reduced torque.**
- **Multi-layer HIPIMS coating for high wear resistance.**
- **HSS-E-PM substrate for top process reliability.**

DIN 2174 (≈ DIN 371 ≤ M10; DIN 376 ≥ M12).

With internal coolant feed laterally from the grooves. Permits the longest possible tool life when machining through holes and blind holes.

Tolerance class: ISO 2X 6HX

Thread pitch: 1 mm

Overall length L: 90 mm

Shank Ø D_s: 8 mm

Shank square □: 6.2 mm

Tapping hole Ø guide value: 7.55 mm

Technical description

Tolerance class	ISO 2X 6HX
Thread size	M8×1
Thread Ø	8 mm
Shank Ø D _s	8 mm

Series	GARANT Master Steel
Tapping hole Ø guide value	7.55 mm
Thread depth	24 mm
Number of cutting edges Z	5
Shank square □	6.2 mm
Overall length L	90 mm
Number of clamping slots	5
Thread pitch	1 mm
Coating	TiAlN
Thread type	MF
Flank angle	60 degrees
Tool material	HSS E PM
Standard	DIN 2174
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	yes
Application for type of drilling	up to 3xD for blind holes and through holes
Cutting direction	right-hand
Colour ring	without
Type of product	Fluteless tap