

Garant
GARANT Master TM plain shank thread mill 2.5×D, TiAlN, M: M6

Order data

Order number	139641 M6
GTIN	4062406240844
Item class	11D

Description
Version:

Solid carbide thread milling cutters **with irregular cutting edge spacing and an increased number of cutting edges**. Due to the **irregular cutting edge spacing** they achieve **very smooth running** and **long tool life**.

Newly developed universal geometry and **high-performance coating** for use across a wide spectrum of materials.

- **Significantly reduced vibration due to irregular cutting edge spacing**
- **Increased number of cutting edges**
- **New coating for optimum wear resistance**
- **Corrected thread profile for avoidance of profile distortions**

Through-coolant feed ≥ M4

Note:

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 139640 / 136941 + 129100 HB**

Form **HE**: order with **No. 139640 / 136941 + 129100 HE**.

Through-coolant: yes

No. of teeth Z: 4

Thread pitch: 1 mm

Nominal Ø D_C: 4.7 mm

maximum insertion depth L₁: 15.47 mm

Shank length L_s: 36 mm

Overall length L: 64 mm

Shank Ø D_s: 6 mm

Technical description

Shank Ø D _s	6 mm
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No. of teeth Z	4
Thread depth	12 mm
Shank length L _s	36 mm
Number of clamping slots	4
Thread Ø	6 mm
Thread pitch	1 mm
Feed f _z in steel < 750 N/mm ²	0.05 mm
maximum insertion depth L _i	15.47 mm
Thread size	M6
Overall length L	64 mm
Through-coolant	yes
Nominal Ø D _c	4.7 mm
Coating	TiAlN
Thread type	M
Thread type	M-LH
Flank angle	60 degrees
Tool material	Solid carbide
Thread standard	DIN 13
Shank	DIN 6535 HA to h6
Application for type of drilling	up to 2.5×D for blind holes and through holes
Spacing of the cutters	unequal spacing
Shank tolerance	h6
Colour ring	green
Internal/external application	Internal
Series	GARANT Master TM
Type of product	thread milling cutter

Services

129100 HE

Shank grinding Type HE	
Shank grinding Type HB	129100 HB