

**Die 6g, M: M22****Order data**

Order number	140330 M22
GTIN	4062406233273
Item class	12K

Description**Version:**

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 ¾ turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 2.5 mm

External Ø: 55 mm

Height: 22 mm

Technical description

Tolerance class	DIN 13 6g
Pitch	2.5 mm
Thread size	M22
Height	22 mm
External Ø	55 mm

Thread type	M
Flank angle	60 degrees
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die