

HOLEX**Die 6g, M: M27****Order data**

Order number	140330 M27
GTIN	4062406233297
Item class	12K

Description**Version:**

Closed, pre-slit form. \geq **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 3/4 turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 3 mm

External \varnothing : 65 mm

Height: 25 mm

Technical description

Tolerance class	DIN 13 6g
Pitch	3 mm
Height	25 mm
Thread size	M27
External \varnothing	65 mm

Thread type	M
Flank angle	60 degrees
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die