

**Die, M: M18****Order data**

Order number	140400 M18
GTIN	4062406189372
Item class	11K

Description**Version:**

Closed, pre-slit form. $\geq$ **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

Lapped and nitrided, rake approx. 15°.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 2.5 mm

External Ø: 45 mm

Height: 18 mm

Technical description

External Ø	45 mm
Tolerance class	DIN 13 6g
Pitch	2.5 mm
Height	18 mm
Thread size	M18

Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die