

**Garant****Die, M: M9**

## Order data

|              |               |
|--------------|---------------|
| Order number | 140400 M9     |
| GTIN         | 4062406221744 |
| Item class   | 11K           |

## Description

### Version:

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

**Lapped** and **nitrided**, rake approx. 15°.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.25 mm

External Ø: 25 mm

Height: 9 mm

## Technical description

|                 |           |
|-----------------|-----------|
| Tolerance class | DIN 13 6g |
| Pitch           | 1.25 mm   |
| Height          | 9 mm      |
| External Ø      | 25 mm     |
| Thread size     | M9        |

|                   |            |
|-------------------|------------|
| Thread type       | M          |
| Flank angle       | 60 degrees |
| Tool material     | HSS E      |
| Standard          | EN 22568   |
| Cutting direction | right-hand |
| Type of product   | Die        |