

**Die, M: M12****Order data**

Order number	140460 M12
GTIN	4062406233396
Item class	12K

Description**Version:**

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

Lapped and nitrided, rake approx. 15°.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.75 mm

External Ø: 38 mm

Height: 14 mm

Technical description

External Ø	38 mm
Height	14 mm
Pitch	1.75 mm
Tolerance class	DIN 13 6g
Thread size	M12

Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die