

**HOLEX®**
**Die, M: M24**


## Order data

Order number	140460 M24
GTIN	4062406233433
Item class	12K

## Description

### Version:

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

**Lapped and nitrided**, rake approx. 15°.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 3 mm

External Ø: 55 mm

Height: 22 mm

## Technical description

Pitch	3 mm
Thread size	M24
Tolerance class	DIN 13 6g
Height	22 mm
External Ø	55 mm

Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die