

**Die, M: M27****Order data**

Order number	140460 M27
GTIN	4062406233440
Item class	12K

Description**Version:**

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

Lapped and **nitrided**, rake approx. 15°.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 3 mm

External Ø: 65 mm

Height: 25 mm

Technical description

Thread size	M27
Tolerance class	DIN 13 6g
Height	25 mm
Pitch	3 mm
External Ø	65 mm

Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die