


**Die, M: M30**


## Order data

Order number	140460 M30
GTIN	4062406233457
Item class	12K

## Description

### Version:

Closed, pre-slitted form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

**Lapped and nitrided**, rake approx. 15°.

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 3.5 mm

External Ø: 65 mm

Height: 25 mm

## Technical description

Tolerance class	DIN 13 6g
External Ø	65 mm
Thread size	M30
Pitch	3.5 mm
Height	25 mm

Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die